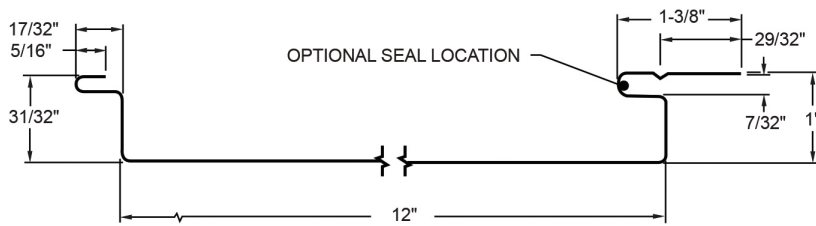


# FLUSH WALL

## MATERIAL SPECIFICATIONS



Made in Montana - Refer to 24 Ga. Color Chart for Color Availability

## PANEL INFO

### Panel Information:

- Panel Type: Wall/Soffit
- Panel Width: 12", 16", 20"
- Seam Height: 1"
- Panel Material: 22 Ga - 24 Ga Min.
- Panel Surface: Smooth or Perforated
- Panel can have up to 3" reveal in .5" increments

### Panel Testing

- Uplift Resistance: ASTM E 1592, UL 90
- Air Infiltration: ASTM E 283
- Water Penetration: ASTM E 331

**Gauge:** 22, 24

**Weight:** 22 Ga. -1.25lb/SQFT  
24 Ga. - 1lb/SQFT

**Paint System:** Kynar 500 / Hylar 5000

**Warranty:** 35 Years on ULTRA-CLAD

**Available Material Types:** Painted, Galvalume, Bonderized Rezipbond, 2-Tone, Vintage, 16 & 20 oz. Copper

**Gauging System:** EPIC Steel follows the national A.I.S.I. (American Iron and Steel Institute) specifications manual for tolerances in galvanized sheet metal.

All gauges conform to ASTM: A792, A653, A924 Grade D (50,000 min. yield) unless otherwise designated at time of order.

## APPLICATION DETAILS

**Minimum Slope Requirement:** For use on walls/soffit.

EPIC Steel is neither partially nor solely responsible for improper installation or defects as a result of installation.

\* EPIC Steel recommends that all flat pan panels be ordered with striations to avoid appearance of oil canning. Oil canning will not be considered a reason for rejection.